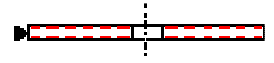
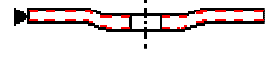


Reinforced wheels for cutting (1 out of 3)

Straight-type for cutting **TYPE 41**



Wheels with the depressed centre for cutting **TYPE 42**



Wheels with the depressed centre for grinding **TYPE 27**



Resinoid bond BF

Permitted peripheral speed **80 m/s**

Wheels for cutting steel and thin-walled sections

This wheel is characterized by a low-temperature of cutting, precision of processing and processed-material saving.

Thickness	Diameter				Characteristics
TYPE 41					
1,0	115	125			A60TBFE1
1,6	115	125	180		A46TBFE1
2,0	115	125	180	230	A36TBFE1

Wheels for cutting and grinding steel

These grinding-wheels are aimed for cutting steel-bars and steel shapes as well as cast machining. They are mainly available in two characteristics.

Standard A30RBFB1, A36RBFB1 and A24SBFD1 wheels are optimum tools for processing different types of steel.

Cutting-off wheels with characteristics A30TBFE1 and A36TBFE1 proved to be good for cutting thin-walled steel-shapes and sheet-metal.

Whereas A24QBFA1 grinding-wheels are characterized by a higher comfort during work, but also a faster wearability,; they are optimally fitted to work on pneumatic grinding-machines.

Thickness	Diameter				Characteristics
TYPE 41					
2,5	115	125	180	230	A36RBFB1, A36TBFE1
3,2			180	230	A30RBFB1, A30TBFE1
3,2				300	A24RBFB1
TYPE 42					
2,5	115	125			A36RBFB1, A36TBFE1
3,2	115	125	180	230	A30RBFB1, A30TBFE1
TYPE 27					
4,5	115	125			A24SBFD1
6,0 8,0	115	125	180	230	A24SBFD1, A24QBFA1
10,0			180	230	A24SBFD1

Reinforced wheels for grinding (2 out of 3)

Wheels for cutting and grinding steel, cast steel and cast iron - PROFESSIONAL

"PROFESSIONAL" wheels were invented bearing in mind the user, who is looking for a multipurpose tool characterized by a high performance. They are ideal for industrial application, where grinding wheels are used intensively.

Thickness	Diameter				Characteristics
TYPE 41					
2,0	115	125			A30TBFN1
2,5			180	230	
TYPE 42					
2,5	115	125			A30TBFN1
3,2			180	230	
TYPE 27					
6,0	115	125	180	230	A24TBFM1
8,0		125	180		

Wheel for cutting and grinding stainless steel

Specialist application wheels are adjusted to various mechanical and chemical features, which characterize stainless steel and acid resistant steel.

Thickness	Diameter				Characteristics
TYPE 41					
1,0	115	125			A60QBFH4
1,6	115	125	180		A46QBFH4
2,0	115	125	180	230	A36QBFH4
2,5	115	125	180	230	A30QBFH4
TYPE 42					
2,5	115	125			A30QBFH4
3,2	115	125	180	230	
TYPE 27					
6,0	115	125	180	230	A24QBFG4

Reinforced wheels for grinding (3 out of 3)

Wheels for cutting and grinding stone

Wheels for cutting and grinding random material, vitrified materials, concrete, cast iron and spheroid iron and coloured metals.

Thickness	Diameter				Characteristics
TYPE 41					
2,5	115	125	180	230	C36RFBF2
3,2			180	230	C30RFBF2
TYPE 42					
3,2	115	125	180	230	C30RFBF2
Thickness	Średnica				Charakterystyka
6,0	115	125	180	230	C24Rbfd2

Wheels for cutting and grinding aluminium

Specialist application grinding wheels for ductile materials such as aluminium, copper and their alloys.

Thickness	Diameter				Characteristics
TYP 41					
2,5	115	125			A30NBFH5
3,2			180	230	
TYP 42					
2,5	115	125			A30NBFH5
3,2			180	230	
TYP 27					
6,0	115	125	180	230	A24NBFg5

All dimensions given in millimeters

Permissible rotation speed dependent on the diameter:

Diameter	rpm
115	13300
125	12200
150	10200
180	8500
230	6640

On request we are able to manufacture wheels of different dimensions and characteristics.