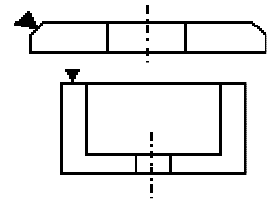


## Grinding-wheels for tool sharpening (1 out of 2)

Profiled saw-gummers **TYPE 1C**

Taper cup grinding wheels **TYPE 6**

Resinoid bond **B**



Profiled grinding-wheels - dimensions **1C**

Diameter	Thickness			Hole
	6	8	10	
125	6			20
150	6	8	10	20
	6	8		32
200		8	10	25
	6	8	10	32
250		8	10	25
	6	8	10	32
			10	76
300		8	10	76

Typical characteristics

95A	60N, 60O, 60P, 46N
99A	60O, 46N

### Application:

- for sharpening band saws, chain saws, circular saws, etc.

Permissible peripheral speed: **45 m/s**

Permissible rotational speed dependent on the diameter:

Diameter:	rpm
125	6870
150	5730
200	4300
250	3440
300	2860

### Exemplary marking:

**1C - 250 x 10 x 32 - 95A 60 N B**

### Cup-type grinding wheels **TYPE 6**

Diameter	Height	Hole	Thickness of walls / bottom
45	40	15	7x10
75	40	20	5x8
90	30	20	21x10
100	50	20	8x10
125	65	32	13x15
150	63	32	10x15
150	80	32	13x15
175	90	110	20x15
180	150	36	20x15
200	90	110	20x15
250	100	127	25x25

### Cup-type grinding wheels with a cap **TYPE 602**

Diameter	Height	Cap	Thickness of walls
125	55	M14	35x20

All dimensions given in millimeters

#### Application:

- for sharpening tools with the frontal area (TYPE 6)
- for processing anti-friction bearing races (TYPE 6)

#### Permitted peripheral speed:

Grinding-wheels TYPE 6	35 m/s
Grinding-wheels TYPE 602	50 m/s
Grinding-wheels TYPE 1103	50 m/s

#### Exemplary marking:

**6 - 150 x 80 x 32 - 99A 46 J B**

We would like to inform that we are able to manufacture wheels of different dimensions and characteristics